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D350-822-013
Job Sheet 193915



Part No: D350-822-013

Job Qty: 5 pcs

Part Name: PA100 PUREair System for AS350/EC130 - Provisions



Part Weight: 0 lbs

Job Created: 4/24/19

Due Date: 5/10/19

Type: SOLD

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Note: IIN-D350-822 REV.I IPP REV:A 16.09.01 NEW ISSUE DD VERF:JFS IPP Rev.B 17.07.11 As per IIN Rev.G DP
Verify DD IPP REV:C 18.07.11 AS PER IIN REV.H DD VERF:JFS IPP REV:D AS PER CHG005 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Workcenter/Supplier		
					Standard	Setup Run Hrs	Sign-off
110	Packaging 1 - Pick Kit	5 pcs	5/10/19	0.00 0.00			
							Packaging 1 - 1
							Packaging 1 - 2
							Packaging 1 - 3
							Packaging 1 - 4
							Packaging 1 - 5
							Packaging 1 - 6
							Packaging 1 - 7
							Packaging 1 - 8
							Packaging 1 - 9
							Packaging 1 - 10
							Packaging 1 - 11
							Packaging 1 - 12
							Packaging 1 - 13
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							Packaging 1 - 15
							Packaging 1 - 16
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							Packaging 1 - 18
							Packaging 1 - 19
							Packaging 1 - 20
							Packaging 1 - 21
							Packaging 1 - 22
							Packaging 1 - 23
							Packaging 1 - 24
							Packaging 1 - 25
							Packaging 1 - 26
							Packaging 1 - 27
							Packaging 1 - 28
							Packaging 1 - 29
							Packaging 1 - 30

MAY 28 2019

DART AEROSPACE
Container No: S185106
Part: D350-822-013
Job No: 193915
Serial No/Batch: S185106
Revision: 1
Inspector:
Exp Date:
Instructions: TC STC SH14-14-Issue 2, FAA STC SR03531

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	5 pcs	5/10/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	MAY 29 2019
					QC 4 - 9	DAS
					QC 4 - 46	58
					QC 4 - 68	9-89
130 Packaging 3-1 - Stock - B4B	5 pcs	5/10/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	MAY 29 2019
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	DAS
					Packaging 3 - 9 - B4B	58
					Packaging 3 - 10 - B4B	9-89
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	5 pcs	5/10/19	0.00 0.00		DC - 1 - B4B	21 MAY 30 2019
					DC - 2 - B4B	9-89
140 QC 21 - FG	5 pcs	5/10/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	DAS MAY 30 2019
Part Op 120 - (QC4- 100% Inspect kits for completeness)						21
Descriptions: 130 - (Identify as per dwg & Stock Location: F6039), Identify and pack for shipping as per PPP D350-822-013						
135 - Photocopy bluefile & type labels per PPP D350-822-013 CHG005						
140 - (QC21- Final Inspection - Work Order Release)						

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
23350CA050	Washer	10 Ea (2 ea)	110-Packaging 1 - Pick Kit	5115036
650.0401	Pureair Fairing Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152359X1-29
8411999090	Gasket - P/N 9752100180	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104781
9945000120	Gasket (for B3e models)	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5175864
AN821-12J	Elbow (or AN821-12K or 12S)	10 Ea (2 ea)	110-Packaging 1 - Pick Kit	5166668
AN929-12J	Cap	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5174208
D4925-041	Mounting Plate Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	515994X25132046
D4931-1	Engine Fitting (for acft models B2 & previous)	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165355
D4931-3	Engine Fitting (For B3 Models)	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5164286
D4931-5	Engine Fitting (for B3e models)	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	517587X15164968
D4935-1	Mounting Bracket	30 pcs (6 ea)	110-Packaging 1 - Pick Kit	5136503X21
D4943-1	Flex Hose	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169732X3
D4961-041	Tube Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167221X3
D4961-043	Tube Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5171232
D5079-1	Placard, Eaps	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5175048
D5090-041	Duct Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5182776
D5105-1	Handle	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5150312X6
D5110-1	Swivel Nut Fitting	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5143367X45149881
D5179-1	Doubler	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	518074X1
D5179-3	Doubler	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5118072X2
D5194-1	Doubler	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5163492
D5208-041	Blanking Plate Assembly	15 pcs (3 ea)	110-Packaging 1 - Pick Kit	5173399X3
LN9038-05012	Bolt	180 pcs (36 ea)	110-Packaging 1 - Pick Kit	5155983
LN9038-05040	Bolt	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5119862
LN9348-05	Nut	160 pcs (32 ea)	110-Packaging 1 - Pick Kit	5122080
MS20470AD3-4	Rivet, Universal Head	90 Ea (18 ea)	110-Packaging 1 - Pick Kit	PM136625-40
MS21919WCH12	Clamp	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5115303X4513120
MS9592-138	Bracket	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5116950
NAS1149D0332J	Washer	350 Ea (70 ea)	110-Packaging 1 - Pick Kit	5167289
NAS43DD3-64	Spacer	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5116952
22208CM050016E	Screw	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5167138
736	Heat Resistant Sealant 3 OZ tube	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5174441
9945000160	Gasket	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5110375
D5526-1	Upper Hose Protector	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5175165
D5526-3	Lower Hose Protector	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5175576
D5721-1	Heat Barrier	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5174959
LN9038-05016	Bolt	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5169869

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	22208CM050016E	10	50	0
	23350CA050	10	62	0
	650.0401	5	14	0
	736	5	54	0
	8411999090	5	5	0
	9945000120	5	13	0
	9945000160	5	23	0
	AN821-12J	10	33	0
	AN929-12J	5	31	0
	D4925-041	5	8	0
	D4931-1	5	14	0
	D4931-3	5	11	0
	D4931-5	5	6	0
	D4935-1	30	39	0
	D4943-1	5	21	0
	D4961-041	5	7	0
	D4961-043	5	14	0
	D5079-1	10	44	0
	D5090-041	5	4	0
	D5105-1	10	14	0
	D5110-1	5	9	0
	D5179-1	10	9	0
	D5179-3	10	10	0
	D5194-1	10	19	0
	D5208-041	15	15	0
	D5526-1	5	2	0
	D5526-3	5	0	0
	D5721-1	5	2	0
	LN9038-05012	180	457	0
	LN9038-05016	10	78	0
	LN9038-05040	5	42	0
	LN9348-05	160	483	0
	MS20470AD3-4	90	5,661	0
	MS21919WCH12	5	40	0
	MS9592-138	5	33	0
	NAS1149D0332J	350	3,236	0
	NAS43DD3-64	5	53	0

Part Specifications

Specifications could not be found.

Plex 4/24/19 11:05 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					